The peak current is usually defined by the choice of the IC or MOSFET. This also defines the duty cycle.

\[ DC_{\text{max}} = \frac{I_{\text{peak}} \cdot f \cdot I_{\text{min}}}{U_{\text{min}}} \]  

(3.88)

With a change in inductance, \( I_{\text{peak}} \) and \( DC_{\text{max}} \) also change and the previous calculations have to be repeated.

2\textsuperscript{nd} step: Defining the turns ratio

The turns ratio is defined by the maximum feedback voltage. This must be lower than the input voltage. For the maximum turns ratio this result in:

\[ \frac{N_1}{N_2} < \frac{U_i}{U_0} \]  

(3.89)

3\textsuperscript{rd} step: Selection of the core

The approach to selecting the core is the same as in CCM.

4\textsuperscript{th} step: Defining the number of primary windings

Whereas for CCM the number of primary turns is defined by the saturation flux density, for DCM the core losses are the limiting factor. The maximum flux density can be defined from the core loss curves. If there are inserted in Equation 3.90 the minimum number of turns is derived.

\[ \Delta B = \frac{L_{\text{peak}} \cdot I_{\text{peak, peak}}}{N_{\text{min}} \cdot A_0} \]  

(3.90)

5\textsuperscript{th} step: Defining the wire cross section

The same approach as for CCM.

7.9 The forward converter

Basic construction and function

Figure 3.179 shows the basic construction of a forward converter. Whereas the energy is temporarily stored with the flyback converter before it is transferred to the secondary side, in the forward converter, energy is transferred directly between the primary and secondary sides.
As an aid for understanding, the individual switching states in the steady state system are examined. With the switch $T_1$ closed, there is the same polarity at both dots of the transformer circuit diagram so that the diode $D_2$ is conducting. In accordance with the function of the transformer (Chapter I/1.9) the current transformed from the secondary side flows on the primary side and the linearly increasing magnetizing current.

The transformed input voltage is applied to the secondary winding. This serves to charge the choke. A linearly increasing current flows through the choke and the load.

If the switch $T_1$ is now opened, the current cannot continue to flow on the primary side. The polarity in the magnetic components reverses so that $D_2$ is blocked on the secondary side. The choke $L_1$ now transfers the stored energy to the load (or the output capacitor) via $D_3$. The current through the choke again decreases linearly.

The core of the transformer has been magnetized by the magnetization current. The remanence of the core material would cause the core to saturate within a few switching cycles. So it has to be demagnetized after each switching period. Various techniques have been used for this purpose.

The simplest option is presented in Figure 3.179. During the shutdown phase the magnetizing current is fed back via diode $D_1$ through the auxiliary winding. The number of turns used for the auxiliary winding is usually the same as that used for the primary winding. This means that the same time is required for demagnetization as for magnetization. The converter can therefore be driven at a maximum duty cycle of 50%.

Further possibilities for demagnetization are presented by the forward converter with two switches (two-switch forward) (Figure 3.180) and the forward converter with active clamping (active-clamp forward) (Figure 3.181). In the case of the two-switch forward, the core is demagnetized via both diodes so that no auxiliary winding is required. For the active-clamp forward, the capacitor on the transformer generates a higher negative voltage, so that the demagnetization is achieved in a shorter time. This means that duty cycles higher than 50% are possible.
III Applications

Fig. 3.180: Circuit diagram of a 2-switch forward converter

Fig. 3.181: Circuit diagram of a forward converter with active clamping

Additional means of demagnetization are presented by Severns (2000).

Transformer design and defining inductance

As previously mentioned, the forward converter behaves like step-down converter with pre-switched voltage transformation. The following relationship is therefore given between the turns ratio and the duty cycle:

\[ DC = \frac{N_1}{N_2} \cdot \frac{U_0}{U_i} \]  

(3.91)

The number of primary turns can be defined for a particular core with the main transformer formula:

\[ V_{\mu\text{sec}} - \text{product: } \int U dt = n \cdot A_F \cdot B \]  

(3.92)
The effective currents through the transformer are given by:

\[
I_{\text{eff,sec}} = I_o \cdot \sqrt{DC} \tag{3.93}
\]

\[
I_{\text{eff,prim}} = I_o \cdot \frac{N_2}{N_1} \cdot \sqrt{DC} \tag{3.94}
\]

This allows the wire thickness for the windings and the copper losses to be determined. Another auxiliary winding may have to be fitted depending on the demagnetization circuit. As it is only the magnetizing current that flows through it here, a relatively fine wire is sufficient.

The same approach is taken towards dimensioning the output choke as with the step-down converter. The same relationship exists between the ripple, frequency and inductance:

\[
L = \frac{U_o \cdot (1 - DC_{\text{lin}})}{f_{\text{pdm,\text{max}}} \cdot f} \tag{3.95}
\]

The effective current through the choke is equal to the output current. The peak value is equivalent to the output current plus half the ripple current:

\[
I_{\text{eff,L}} = I_o \tag{3.96}
\]

\[
I_{\text{eff,L}} = \text{effective current through the choke}
\]

\[
I_{\text{max}} = I_o + \frac{I_o}{2} \tag{3.97}
\]

A standard inductance can now be selected with these data.

### 7.10 The push-pull converter

#### Basic construction and function

The push-pull converter is used for higher powers or if very high efficiency is required. The basic construction is shown in Figure 3.182. The switches T1 and T2 alternately provide voltage and current to the transformer. This means that the core is driven both positive and negative. No additional means of interference suppression are required and the hysteresis of the core is better utilized.